



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4364-1

Job Sheet 177830



Part No: D4364-1

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP REV:A 14.04.22 DWG B DD VERF:JLM IPP REV:B 15.10.16 PER DWG REV.C1 VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/25/18	0.00	0.00	Start Up Waterjet		ac 18/05/20
100	Waterjet	6 pcs		5/25/18	0.00	2.05	Waterjet1		ac 18/05/20
110	QC	6 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		ac 18/05/20
120	QC	6 pcs		5/25/18	0.00	0.00	QC8-4		PD 18-05-22
130	Brake NC	6 pcs		5/25/18	0.00	0.99	Brake NC 1		DS DAE
140	QC	6 pcs		5/25/18	0.00	0.00	QC5		38
200	Packaging	6 pcs		5/25/18	0.00	0.00	Packaging3		9-85
210	QC21-SA	6 Ea		5/25/18	0.00	0.00	QC21		DAE JUN 21 2018

Part Op 100 - 1-Cut as per Dwg (D4364-1) Dwg Rev: C Prog Rev: C 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Form as per dwg *** Jigs DT8261 and DT8326.***
 140 - QC5- Inspect part completeness to step on W/O
 200 - Identify as per dwg & Stock Location: _____ LOCATION: WA002
 210 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	16.0800 sf (2.68 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	16	81	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 11:43 AM Dart.Gagnon.Michelle



Container No: S072737



Part: D4364-1

Job No: 177830

Serial No/Batch: S072737

Revision:

Inspector:

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Date: 05/20/18

